

KARNASCH

Angle bender complete with standard accessories, for bending height up to: 100 mm



Order data

Order number	823650 100
GTIN	2050001931306
Item class	86K

Description

Version:

Equipment of unbreakable spheroidal graphite iron with eccentric quick clamping for cold bending and hot bending flat, round and rectangular steel bar to high accuracy - for continuous use to professional standards. Suitable for **bending and cranking to particularly tight radii**.

Application:

For accurate hot and cold bending (bending angles 0 –120°) of flat, round and square material. For producing sharp bends or rounded bends in various radii. Length stop and angle stop for ease of setting.

Maximum bending performance:

- (reduced) with bending plates No. 823652 / 823653 within the upper hollowed area of the jaw:
 - Steel flat, hot, up to 50×6 mm or 20×15 mm;
 - Steel flat, cold, up to 50×4 mm or 20×10 mm;
 - Round and square steel bar, cold, up to 16 mm.
- (normal) with bending plates No. 823652 / 823653 within the lower non-hollowed area of jaw:
 - Steel flat, hot, up to 100×12 mm or 60×20 mm;
 - Steel flat, cold, up to 100×6 mm or 50×12 mm;
 - Round and square steel bar, hot, up to 30 mm;
 - Round and square steel bar, cold, up to 18 mm.
- (maximum) with bending plates No. 823654 / 823655 (special accessory):
 - Steel angle section, hot, (straight) up to 100×12 mm;
 - Steel angle section, cold, (straight) up to 60×8 mm;
 - Copper strip up to 100×12 mm;
 - Stainless steel up to 50×8 mm.

Supplied with:

Angle bender including:

1 clamping box with eccentric clamping,

1 bending plate sharp-edged (for material up to 2 mm) No. 823652,

1 normal bending plate (r = 4 mm) No. 823653, 1 pressure pad

1 length stop 440 mm,

1 angle stop.

Note:

Further bending plates can be found under No. 823651 – 823657.

Width: 210 mm

Depth: 175 mm

Height: 260 mm

Weight including accessories: 24 kg

Technical description

Height	260 mm
Width	210 mm
for bending height up to	100 mm
Depth	175 mm
Weight including accessories	24 kg
Type of product	Bending machine

Accessories

Pressure pad, wide	823655
Bending jaw, wide	823654
Radius bending jaw	823651
Vee bar	823657
Normal bending jaw	823653
Bending jaw, sharp-edged	823652
Mesh clip bending jaw	823656