



## Driven tool, radial, ER32, Type: 40-32-RIK



### Order data

Order number	319921 40-32-RIK
GTIN	4045197877000
Item class	31W

### Description

#### Version:

Version IKD – with ceramic seal set, pressures up to 70 bar, with full dry-run capability.

Version IM – with internal clamping nut.

For use on all **DMG Gildemeister CTX** CNC lathes with **Sauter** turret. Drive coupling **DIN 5480**.

Clamping of tools in driven tool using ER collet with external nut or VARIA VX quick-change system under license from EWS. External cooling via a coolant tube, internal cooling through the tool centrally through the spindle. Maximum speed 8000 rpm.

For use on **disc turrets**. Right-hand version. Ratio 1:1. Version with internal cooling (internal) max. 70 bar. Alignment using **standard-pin bar**.

#### Advantage:

- **Weight- and geometry-optimized design.**
- **Process reliability through high-quality components, longevity.**
- **High torque transmission.**
- **100% control – each driven tool is subjected to a run-in programme.**
- **Internal cooling: specially developed and patented seal.**

#### Application:

As many machining steps as possible in one clamping set-up. Where space (available clamping positions) in the revolver is at a premium.

#### Suitable for :

DMG Gildemeister CTX. In some cases, Emco, Hardinge, Monforts, Scherer etc. with DIN 5480.

#### Supplied with:

Driven tool for collet: including clamping nut and hook spanner. Driven tool VARIA VX: including chuck key.

**Optional extras:**

Suitable inserts, Varia VX No. 319802 – 319888, ER collets No. 308941 – 309878, ER chuck keys No. 309680 – 309745.

**Note:**

- **Other drive types (such as DIN 5482), ratios, dimensions, BMT etc. on request, see: [www.hoffmann.ews-tools.com](http://www.hoffmann.ews-tools.com)**
- **IC tools (with through cooling) will not run dry with standard seal, coolant filtering < 50 µm.**
- **Recommendation: Tighten version VARIA VX with a torque tool (max. 6 Nm).**

Tool clamping: ER32

l<sub>1</sub>: 138 mm

b<sub>1</sub>: 85 mm

b<sub>2</sub>: 53 mm

h<sub>1</sub>: 76 mm

x: 100 mm

Cooling: internal

**Technical description**

Cooling	internal
x	100 mm
l <sub>1</sub>	138 mm
h <sub>1</sub>	76 mm
b <sub>1</sub>	85 mm
b <sub>2</sub>	53 mm
Adapter	ER32
VDI size	40
Tool clamping	ER32

**Accessories**

Varia collet chuck VARIA VX4 for ER collets 32 ER	319804 32
Varia collet chuck VARIA VX3 for ER collets 32 ER	319802 32