



Driven tool, radial, VX4, Type: 40-VX4-RIK



Order data

Order number	319923 40-VX4-RIK
GTIN	4045197877024
Item class	31W

Description

Version:

Version IKD – with ceramic seal set, pressures up to 70 bar, with full dry-run capability.

Version IM – with internal clamping nut.

For use on **disc turrets**. Right-hand version. Ratio 1:1. Version with internal cooling (internal) max. 70 bar. Alignment using **standard-pin bar**.

For use on all **DMG Gildemeister CTX** CNC lathes with **Sauter** turret. Drive coupling **DIN 5480**. Clamping of tools in driven tool using ER collet with external nut or VARIA VX quick-change system under license from EWS. External cooling via a coolant tube, internal cooling through the tool centrally through the spindle. Maximum speed 8000 rpm.

Advantage:

- **Weight- and geometry-optimized design.**
- **Process reliability through high-quality components, longevity.**
- **High torque transmission.**
- **100% control – each driven tool is subjected to a run-in programme.**
- **Internal cooling: specially developed and patented seal.**

Application:

As many machining steps as possible in one clamping set-up. Where space (available clamping positions) in the revolver is at a premium.

Suitable for :

DMG Gildemeister CTX. In some cases, Emco, Hardinge, Monforts, Scherer etc. with DIN 5480.

Supplied with:

Driven tool for collet: including clamping nut and hook spanner. Driven tool VARIA VX: including chuck key.

Optional extras:

Suitable inserts, Varia VX No. 319802 – 319888, ER collets No. 308941 – 309878, ER chuck keys No. 309680 – 309745.

Note:

- **Other drive types (such as DIN 5482), ratios, dimensions, BMT etc. on request, see: www.hoffmann.ews-tools.com**
- **IC tools (with through cooling) will not run dry with standard seal, coolant filtering < 50 µm.**
- **Recommendation: Tighten version VARIA VX with a torque tool (max. 6 Nm).**

Tool clamping: Varia VX4

l₁: 138 mm

b₁: 76.5 mm

b₂: 53 mm

h₁: 76 mm

x: 100 mm

Cooling: internal

Technical description

Cooling	internal
x	100 mm
l ₁	138 mm
h ₁	76 mm
b ₁	76.5 mm
b ₂	53 mm
Adapter	VX4
VDI size	40
Tool clamping	Varia VX4

Accessories

Axial milling cutter spigot VARIA VX4 Spigot Ø d1 16 mm	319838 16
Axial milling cutter spigot VARIA VX4 Spigot Ø d1 27 mm	319838 27

Indexable drill toolholder VARIA VX4 Clamping range Ø D1 12 mm	319827 12
Axial milling cutter spigot VARIA VX4 Spigot Ø d1 22 mm	319838 22
Varia collet chuck VARIA VX4 for ER collets 20 ER	319804 20
Indexable drill toolholder VARIA VX4 Clamping range Ø D1 25 mm	319827 25
Indexable drill toolholder VARIA VX4 Clamping range Ø D1 10 mm	319827 10
Indexable drill toolholder VARIA VX4 Clamping range Ø D1 8 mm	319827 8
Varia collet chuck VARIA VX4 for ER collets 40 ER	319804 40
Indexable drill toolholder VARIA VX4 Clamping range Ø D1 20 mm	319827 20
Indexable drill toolholder VARIA VX4 Clamping range Ø D1 16 mm	319827 16
Indexable drill toolholder VARIA VX4 Clamping range Ø D1 6 mm	319827 6
Varia collet chuck VARIA VX4 for ER collets 16 ER	319804 16
Varia collet chuck VARIA VX4 for ER collets 32 ER	319804 32
Varia collet chuck VARIA VX4 for ER collets 25 ER	319804 25