



## Driven tool, radial, standard pin, VX3, Type: 30-VX3-LIK



### Order data

Order number	319933 30-VX3-LIK
GTIN	4045197877109
Item class	31W

### Description

#### Version:

For use on **disc turrets**. Left-hand version, i.e. machining in the direction of the main spindle.

Ratio 1:1. Version with internal cooling (internal) max. 70 bar.

Standard alignment rail (pin).

Version IKD – with ceramic seal set, pressures up to 70 bar, with full dry-run capability.

For use on all **DMG Gildemeister CTX** CNC lathes with **Sauter** turret. Drive coupling **DIN 5480**.

Clamping of tools in driven tool using ER collet with external nut or VARIA VX quick-change system under license from EWS. External cooling via a coolant tube, internal cooling through the tool centrally through the spindle. Maximum speed 8000 rpm.

#### Advantage:

- **Weight- and geometry-optimized design.**
- **Process reliability through high-quality components, longevity.**
- **High torque transmission.**
- **100% control – each driven tool is subjected to a run-in programme.**
- **Internal cooling: specially developed and patented seal.**

#### Application:

As many machining steps as possible in one clamping set-up. Where space (available clamping positions) in the revolver is at a premium.

#### Suitable for :

DMG Gildemeister CTX. In some cases, Emco, Hardinge, Monforts, Scherer etc. with DIN 5480.

#### Supplied with:

Driven tool for collet: including clamping nut and hook spanner. Driven tool VARIA VX: including chuck key.

**Optional extras:**

Suitable inserts, Varia VX No. 319802 – 319888, ER collets No. 308941 – 309878, ER chuck keys No. 309680 – 309745.

**Note:**

- **Other drive types (such as DIN 5482), ratios, dimensions, BMT etc. on request, see: [www.hoffmann.ews-tools.com](http://www.hoffmann.ews-tools.com)**
- **IC tools (with through cooling) will not run dry with standard seal, coolant filtering < 50 µm.**
- **Recommendation: Tighten version VARIA VX with a torque tool (max. 6 Nm).**

Tool clamping: Varia VX3

l<sub>1</sub>: 134 mm

b<sub>1</sub>: 69.5 mm

b<sub>2</sub>: 59.5 mm

h<sub>1</sub>: 68 mm

x: 134 mm

Cooling: internal

**Technical description**

Cooling	internal
x	134 mm
l <sub>1</sub>	134 mm
h <sub>1</sub>	68 mm
b <sub>1</sub>	69.5 mm
b <sub>2</sub>	59.5 mm
Adapter	VX3
VDI size	30
Tool clamping	Varia VX3

**Accessories**

Axial milling cutter spigot VARIA VX3 Spigot Ø d1 16 mm	319835 16
Varia collet chuck VARIA VX3 for ER collets 32 ER	319802 32
Indexable drill toolholder VARIA VX3 Clamping range Ø D1 20 mm	319823 20

Indexable drill toolholder VARIA VX3 Clamping range Ø D1 6 mm	319823 6
Indexable drill toolholder VARIA VX3 Clamping range Ø D1 16 mm	319823 16
Axial milling cutter spigot VARIA VX3 Spigot Ø d1 22 mm	319835 22
Indexable drill toolholder VARIA VX3 Clamping range Ø D1 12 mm	319823 12
Indexable drill toolholder VARIA VX3 Clamping range Ø D1 25 mm	319823 25
Varia collet chuck VARIA VX3 for ER collets 25 ER	319802 25
Varia collet chuck VARIA VX3 for ER collets 20 ER	319802 20
Indexable drill toolholder VARIA VX3 Clamping range Ø D1 8 mm	319823 8
Indexable drill toolholder VARIA VX3 Clamping range Ø D1 10 mm	319823 10
Axial milling cutter spigot VARIA VX3 Spigot Ø d1 27 mm	319835 27
Varia collet chuck VARIA VX3 for ER collets 16 ER	319802 16