

Garant
Keyway broaching toolholder, long \varnothing DS 25 mm, from slot width m: 4mm

Order data

Order number	290350 4
GTIN	4045197880932
Item class	29K

Description
Attention:

Always use the minimum pre-drill \varnothing to match the slot width (e.g. for slot width 14 mm, minimum pre-drill $\varnothing = 38.22$ mm).

Note:

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**

Technical description

Screw	290399 1
suitable for slot width m	4 mm
suitable for slot width m	5 mm
Min. pre-drilling $-\varnothing D_{\min}$	10.71 mm
Min. pre-drilling $-\varnothing D_{\min}$	10.91 mm
Reach L_1	56 mm
Centre offset L_3	5.35 mm
Shank \varnothing	25 mm
Tool holder $\varnothing D_1$	10 mm

Through-coolant	yes
Shank length L _s	90 mm
Shank	Combination shank
Type of product	Keyway broaching and profile slotting tool

Accessories

Fastening screw Type 1	290399 1
------------------------	----------