

Garant**Keyway broaching toolholder, long Ø DS 32 mm, from slot width m: 3mm****Order data**

Order number	290353 3
GTIN	4045197880994
Item class	29K

Description**Attention:**

Always use the minimum pre-drill \varnothing to match the slot width (e.g. for slot width 14 mm, minimum pre-drill $\varnothing = 38.22$ mm).

Note:

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**

Technical description

Screw	290399 1
Reach L_1	40 mm
Min. pre-drilling - $\varnothing D_{\min}$	8.36 mm
suitable for slot width m	3 mm
Centre offset L_3	4.2 mm
Shank \varnothing	32 mm
Tool holder $\varnothing D_1$	7.8 mm
Through-coolant	yes
Shank length L_s	100 mm

Shank

Combination shank

Type of product

Keyway broaching and
profile slotting tool

Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/290353-3>
