

**Garant****Keyway broaching toolholder, long  $\varnothing$  DS 32 mm, from slot width m: 6mm****Order data**

Order number	290353 6
GTIN	4045197881021
Item class	29K

**Description****Attention:**

Always use the minimum pre-drill  $\varnothing$  to match the slot width (e.g. for slot width 14 mm, minimum pre-drill  $\varnothing = 38.22$  mm).

**Note:**

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**

**Technical description**

Screw	290399 2
Min. pre-drilling - $\varnothing$ D <sub>min</sub>	17.49 mm
Min. pre-drilling - $\varnothing$ D <sub>min</sub>	17.85 mm
suitable for slot width m	6 mm
suitable for slot width m	8 mm
Reach L <sub>1</sub>	81 mm
Centre offset L <sub>3</sub>	9 mm
Shank $\varnothing$	32 mm
Tool holder $\varnothing$ D <sub>1</sub>	16 mm

Through-coolant	yes
Shank length L <sub>s</sub>	100 mm
Shank	Combination shank
Type of product	Keyway broaching and profile slotting tool

### Suitable products

<https://www.hoffmann-group.com/GB/en/hom/p/290353-6>