

**Garant**
**Standard keyway broaching toolholder  $\varnothing$  DS 25 mm, from slot width m: 10mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 290355 10     |
| GTIN         | 4045197881144 |
| Item class   | 29K           |

**Description**
**Attention:**

Always use the minimum pre-drill  $\varnothing$  to match the slot width (e.g. for slot width 14 mm, minimum pre-drill  $\varnothing = 38.22$  mm).

**Note:**

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**

**Technical description**

|  |          |
|--|----------|
| Screw  | 290399 3 |
| Min. pre-drilling - $\varnothing$ D <sub>min</sub> | 27.37 mm |
| Min. pre-drilling - $\varnothing$ D <sub>min</sub> | 27.73 mm |
| Reach L <sub>1</sub>                               | 86 mm    |
| suitable for slot width m                          | 10 mm    |
| suitable for slot width m                          | 12 mm    |
| Centre offset L <sub>3</sub>                       | 14 mm    |
| Shank $\varnothing$                                | 25 mm    |

|                               |  |
|-------------------------------|--|
| Tool holder $\varnothing D_1$ | 25 mm                                      |
| Through-coolant               | yes  |
| Shank length $L_s$            | 90 mm                                      |
| Shank                         | Combination shank                          |
| Type of product               | Keyway broaching and profile slotting tool |

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## Accessories

|                        |          |
|------------------------|----------|
| Fastening screw Type 3 | 290399 3 |
|------------------------|----------|