

Garant
Standard keyway broaching toolholder \varnothing DS 32 mm, from slot width m: 4mm


Order data

Order number	290358 4
GTIN	4045197881182
Item class	29K

Description

Attention:

Always use the minimum pre-drill \varnothing to match the slot width (e.g. for slot width 14 mm, minimum pre-drill \varnothing = 38.22 mm).

Note:

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**

Technical description

Screw	290399 1
Reach L_1	40 mm
suitable for slot width m	4 mm
suitable for slot width m	5 mm
Min. pre-drilling - \varnothing D_{min}	10.71 mm
Min. pre-drilling - \varnothing D_{min}	10.91 mm
Centre offset L_3	5.35 mm
Shank \varnothing	32 mm

Tool holder $\varnothing D_1$	10 mm
Through-coolant	yes
Shank length L_s	100 mm
Shank	Combination shank
Type of product	Keyway broaching and profile slotting tool

Accessories

Fastening screw Type 1	290399 1
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