

Garant**Slot cutting insert with chamfer P9, TiN, for slot width m: 22mm****Order data**

Order number	290360 22
GTIN	4045197881380
Item class	29L

Description**Version:**

With TiN coating.

Suitable for regrinding.

Application:

For producing slots according to DIN 6885, DIN 138 and factory standards.

For slot widths with tolerance JS9, use cutter inserts with tolerance H7.

Note:

- **Special sizes (slot widths) available on request.**
- **Detailed application values can be found in our application ToolScout.**

From slot width 16 mm it is essential to perform two passes. The first pass must be performed for approx. half the slot width (e.g. 10 mm for a desired slot width of 18 mm). For the first pass it is recommended that a cutter insert without chamfer (290370 – 290379) is used, as this means greater slot depths are possible.

Technical description

Groove depth t	6.79 mm
for slot width m	22 mm

Blade width w	21.978 mm
Tip thickness b	18 mm
Tool material	HSS
Coating	TiN
for precision fit	P9
Chamfer	0.2 mm×45°
Type of product	Keyway broaching and profile slotting tool

User data

	Suitability	V _c	ISO code
Alu plastics	suitable		
Aluminium (short chipping)	suitable		
Alu > 10% Si	suitable		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Steel < 900 N/mm ²	suitable		
Steel < 1100 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable only under restricted conditions		
INOX < 900 N/mm ²	suitable		
INOX > 900 N/mm ²	suitable only under restricted conditions		
Ti > 850 N/mm ²	suitable only under restricted conditions		
GG(G)	suitable		
CuZn	suitable		
Graphite, GRP, CRP	suitable only under restricted conditions		
Oil	suitable		

wet maximum

suitable