

Garant

Fixed solid carbide lathe centre 60° with push-off thread, very large Ø / Morse taper: 18/2

**Order data**

Order number	323210 18/2
GTIN	4045197882615
Item class	31Z

Description**Version:**

- **High-precision solid carbide tip. Close-fitting carbide design for optimum stability and freedom from breakage, no additional safety equipment required.**
- **Tip angle 60°.**
- **High surface quality on the shank for optimum fit.**
- **Complete tool hardened and ground.**
- **With carbide tips for applications with high wear.**

Description:

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

Application:

For grinding high-precision components.

Optional extras:

Draw-off nut No. 323230.

Note:

Order the draw-off nut separately. Geometric dimensions to DIN 806 E.

Head length L: 48 mm

External Ø D: 18 mm

maximum radial run-out: 0.001 mm

Thread M: M22×1.5

Technical description

Morse taper	2
External Ø D	18 mm
maximum radial run-out	0.001 mm
Thread M	M22×1.5
Head length L	48 mm
Type of product	Centring drill

Accessories

Draw-off nut Type M22	323230 M22
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