

# Square file, Cut 1 (bastard), Length without tang: 150mm

Ord	er d	ata
-----	------	-----

Order number	512100 150
GTIN	4009215017397
Item class	56B

# **Description**

#### **Version:**

The blanks are forged and ground; manufactured with an exact cut of even density and depth using special machines. These **non-convex files** have tooth profiles appropriate to each grade of file.

### Cuts on all faces; convex end.

## **Application:**

The **quality file** for workshop use with long tool life and high removal rate.

#### **Standard:**

DIN 7261 Form D

## **Technical description**

Length without tang	150 mm	
Width	6 mm	
Product name attribute	Cut 1 (bastard)	
Cut	1	
Type of cut	Bastard	
Shape	D	
Shape description	square, taper plain end	
File surfaces	4	
incl. file handle	no	
Standard	DIN 7261	
Type of product Engineer's fi		

# **User data**

	Suitability	$\mathbf{V}_{c}$	ISO code
Alu Mg	suitable only under restricted conditions		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable only under restricted conditions		
INOX	suitable only under restricted conditions		
GG(G)	suitable		
CuZn	suitable		
Plastic, GRP	suitable		
Wood	suitable		

# **Accessories**

Plastic file handle Overall length 100 mm	519510 100
Plastic file handle Overall length 90 mm	519510 90
2-component ergonomic file handle Overall length 110 mm	519600 110
Plastic file handle Overall length 110 mm	519550 110
File brush Bristle length L3× width L1 115X40 mm	576000 115X40
File brush Bristle length L3× width L1 80X20 mm	576000 80X20
File brush Bristle length L3× width L1 100X25 mm	576000 100X25
Hardwood file handle Overall length 100 mm	519400 100