

**Square file, Cut 2 (2nd cut), Length without tang: 100mm****Order data**

Order number	512200 100
GTIN	4009215017342
Item class	56B

**Description****Version:**

The blanks are forged and ground; manufactured with an exact cut of even density and depth using special machines. These **non-convex files** have tooth profiles appropriate to each grade of file.

**Cuts on all faces; convex end.****Application:**

The **quality file** for workshop use with long tool life and high removal rate.

**Standard:****DIN 7261 Form D****Note:**

File version with handle available under No. 512201.

**Technical description**

Length without tang	100 mm
Width	4 mm
Product name attribute	Cut 2 (2nd cut)
Cut	2
Type of cut	2nd cut
Shape	D
Shape description	square, taper plain end
File surfaces	4
incl. file handle	no
Standard	DIN 7261

Type of product

Engineer's file

## User data

	Suitability	V <sub>c</sub>	ISO code
Alu Mg	suitable only under restricted conditions		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable only under restricted conditions		
INOX	suitable only under restricted conditions		
GG(G)	suitable		
CuZn	suitable		
Plastic, GRP	suitable		
Wood	suitable		

## Accessories

Hardwood file handle Overall length 80 mm	519400 80
Hardwood file handle Overall length 70 mm	519400 70
2-component ergonomic file handle Overall length 95 mm	519600 95
File brush Bristle length L3× width L1 80X20 mm	576000 80X20
File brush Bristle length L3× width L1 115X40 mm	576000 115X40
File brush Bristle length L3× width L1 100X25 mm	576000 100X25
Plastic file handle Overall length 90 mm	519510 90
Plastic file handle Overall length 100 mm	519550 100