

### Half round file, Cut 2 (2nd cut), Length without tang: 250mm



### **Order data**

Order number	513200 250
GTIN	4009215017656
Item class	56B

# **Description**

#### **Version:**

The blanks are forged and ground; manufactured with an exact cut of even density and depth using special machines. These **non-convex files** have tooth profiles appropriate to each grade of file.

### With helical cut; convex end.

### **Application:**

The quality file for workshop use with long tool life and high removal rate.

#### **Standard:**

#### DIN 7261 Form E

#### Note:

File version with handle available under No. 513201.

## **Technical description**

Cross section	25×7 mm	
Length without tang	250 mm	
Product name attribute	Cut 2 (2nd cut)	
Cut	2	
Type of cut	2nd cut	
Shape	E	
Shape description	half round	
File surfaces	cuts on all faces	
incl. file handle	no	
Standard	DIN 7261	



Type of product Engineer's file

# **User data**

	Suitability	$\mathbf{V}_{c}$	ISO code
Alu Mg	suitable only under restricted conditions		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable only under restricted conditions		
INOX	suitable only under restricted conditions		
GG(G)	suitable		
CuZn	suitable		
Plastic, GRP	suitable		
Wood	suitable		

### Accessories

2-component ergonomic file handle Overall length 110 mm	519600 110	
Plastic file handle Overall length 125 mm	519510 125	
Plastic file handle Overall length 120 mm	519550 120	
Hardwood file handle Overall length 140 mm	519400 140	
File brush Bristle length L3× width L1 100X25 mm	576000 100X25	
Plastic file handle Overall length 110 mm	519550 110	
Plastic file handle Overall length 110 mm	519510 110	
File brush Bristle length L3× width L1 80X20 mm	576000 80X20	
File brush Bristle length L3× width L1 115X40 mm	576000 115X40	

2-component ergonomic file handle Overall length 120 mm

519600 120