

## Half round file, Cut 1 (bastard), Length without tang: 200mm



## **Order data**

Order number	513100 200
GTIN	4009215017618
Item class	56B

# **Description**

#### **Version:**

The blanks are forged and ground; manufactured with an exact cut of even density and depth using special machines. These **non-convex files** have tooth profiles appropriate to each grade of file.

## With helical cut; convex end.

#### **Application:**

The quality file for workshop use with long tool life and high removal rate.

#### **Standard:**

## DIN 7261 Form E

# **Technical description**

Length without tang	200 mm		
Cross section	21×6 mm		
Product name attribute	Cut 1 (bastard)		
Cut	1		
Type of cut	Bastard		
Shape	E		
Shape description	half round		
File surfaces	cuts on all faces		
incl. file handle	no		
Standard	DIN 7261		
Type of product	Engineer's file		

# **User data**

	Suitability	$\mathbf{V}_{c}$	ISO code
Alu Mg	suitable only under restricted conditions		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable only under restricted conditions		
INOX	suitable only under restricted conditions		
GG(G)	suitable		
CuZn	suitable		
Plastic, GRP	suitable		
Wood	suitable		

# **Accessories**

File brush Bristle length L3× width L1 80X20 mm	ength L3× width L1 80X20 mm 576000 80X20	
Plastic file handle Overall length 110 mm	519510 110	
Plastic file handle Overall length 100 mm	519510 100	
2-component ergonomic file handle Overall length 120 mm	519600 120	
File brush Bristle length L3× width L1 100X25 mm	576000 100X25	
Hardwood file handle Overall length 120 mm	519400 120	
2-component ergonomic file handle Overall length 110 mm	519600 110	
File brush Bristle length L3× width L1 115X40 mm	576000 115X40	
Plastic file handle Overall length 110 mm	519550 110	