



Lathe file cut 2 (2nd cut), Length without tang: 250mm



Order data

Order number	518200 250
GTIN	4009215007527
Item class	56B

Description

Version:

The blanks are forged and ground; manufactured with an exact cut of even density and depth using special machines. The finished files have an ideal tooth profile for each type of file. These special files guarantee smooth filed surface finishes. **Special files** are manufactured on precision automated machines. They **guarantee a high removal rate and long tool-life.**

Cuts on 2 sides with single cut (improved chip evacuation).

Technical description

Length without tang	250 mm
Cross section	25×6.3 mm
Shape	H
Standard	DIN 7261
Type of product	Lathe file

User data

	Suitability	V _c	ISO code
Alu Mg	suitable		
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		

Steel < 60 HRC	suitable only under restricted conditions
INOX	suitable only under restricted conditions
GG(G)	suitable
CuZn	suitable
Plastic, GRP	suitable
Wood	suitable only under restricted conditions

Accessories

Hardwood file handle Overall length 140 mm	519400 140
File brush Bristle length L3× width L1 80X20 mm	576000 80X20
Plastic file handle Overall length 110 mm	519550 110
Plastic file handle Overall length 120 mm	519550 120
File brush Bristle length L3× width L1 100X25 mm	576000 100X25
Plastic file handle Overall length 110 mm	519510 110
File brush Bristle length L3× width L1 115X40 mm	576000 115X40
2-component ergonomic file handle Overall length 110 mm	519600 110
2-component ergonomic file handle Overall length 120 mm	519600 120
Plastic file handle Overall length 125 mm	519510 125