

**Garant**
**Keyway broaching toolholder, long  $\varnothing$  DS 25 mm, from slot width m: 2mm**

**Order data**

Order number	290350 2
GTIN	4045197882691
Item class	29K

**Description**
**Attention:**

Always use the minimum pre-drill  $\varnothing$  to match the slot width (e.g. for slot width 14 mm, minimum pre-drill  $\varnothing = 38.22$  mm).

**Note:**

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**

**Technical description**

Screw	290399 1
Reach $L_1$	34.5 mm
suitable for slot width m	2 mm
Min. pre-drilling - $\varnothing$ $D_{min}$	7.03 mm
Centre offset $L_3$	3.65 mm
Shank $\varnothing$	25 mm
Tool holder $\varnothing$ $D_1$	6.5 mm
Through-coolant	yes
Shank length $L_5$	90 mm

Shank	Combination shank
Type of product	Keyway broaching and profile slotting tool

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## Accessories

Fastening screw Type 1	290399 1
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