

**Zirconium Aluminium Oxide (ZA) finishing belt ZK713T, 6x305 mm, Grit: 60****Order data**

Order number	558204 60
GTIN	4018875877944
Item class	56V

Description**Version:**

High-performance finishing belt with **Zirconium Aluminium Oxide (ZA)** for a high removal rate. **The continuous self-sharpening characteristics** of Zirconium Aluminium Oxide permit **longer belt life at higher removal rates** and a more consistent surface quality compared to Aluminium Oxide.

T-fabric (sturdy and flexible) with **special flexibility** for working in tight radii with hand-held machines.

Application:

For use on all **steels and steel alloys, cast iron**, and also non-ferrous metals.

Note:

Other grit sizes, qualities, and dimensions are available on request in line with the manufacturer's minimum order quantities. Unless specified otherwise on the order, belts will be supplied with standard joints. See No. 568526ff for spare finishing belts for burnishing machines.

Technical description

Grit	60
Series	Tooth configuration ZK713T

Grinding medium code	ZA
Iron, sulphur and chlorine constituents	< 0.1 %
Linishing belt width	6 mm
Linishing belt length	305 mm
Product name attribute	6×305 mm
Type of product	Linishing belt

User data

	Suitability	V _c	ISO code
Alu Mg	suitable only under restricted conditions	35-40 m/s	
Steel < 900 N/mm ²	suitable	32-38 m/s	P
Steel < 1400 N/mm ²	suitable	20-25 m/s	P
Steel < 55 HRC	suitable	32-38 m/s	H
Steel < 60 HRC	suitable	25-30 m/s	H
Steel < 67 HRC	suitable	20-25 m/s	H
INOX	suitable	18-30 m/s	
Ti	suitable	10-20 m/s	
GG(G)	suitable	30-45 m/s	K
Wood	suitable	23-26 m/s	
dry	suitable		