



Precision hand file, Length without tang mm / Swiss cut: 250/0



Order data

Order number	520100 250/0
GTIN	613548065396
Item class	53B

Description

Version:

Swiss precision files satisfy the highest demands for accuracy of shape, precision cut, removal rate and tool life. Special steel with hardness **65-66 HRC**. Unlike engineer's files, these have **slightly convex shapes** exactly matched to the application, a special cut angle and an extensive selection of different cuts. As a result smooth surfaces are always achieved in the most cost-effective way.

Cuts on 3 faces; square end.

Technical description

Cross section	25.3×6.3 mm
Length without tang	250 mm
equivalent to German cut	2
Type of product	Precision file

User data

	Suitability	V _c	ISO code
Alu Mg	suitable		
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		

Steel < 60 HRC	suitable
Steel < 67 HRC	suitable only under restricted conditions
INOX	suitable
Ti	suitable only under restricted conditions
GG(G)	suitable
CuZn	suitable
Plastic, GRP	suitable
Wood	suitable
Uni	suitable only under restricted conditions

Accessories

2-component ergonomic file handle Overall length 120 mm	519600 120
Plastic file handle Overall length 120 mm	519550 120
File brush Bristle length L3× width L1 80X20 mm	576000 80X20
Plastic file handle Overall length 125 mm	519510 125
Plastic file handle Overall length 110 mm	519550 110
File brush Bristle length L3× width L1 100X25 mm	576000 100X25
File brush Bristle length L3× width L1 115X40 mm	576000 115X40
Hardwood file handle Overall length 140 mm	519400 140
2-component ergonomic file handle Overall length 110 mm	519600 110
Plastic file handle Overall length 110 mm	519510 110