



Precision hand file, Length without tang mm / Swiss cut: 250/3



Order data

Order number	520100 250/3
GTIN	613548065440
Item class	53B

Description

Version:

Swiss precision files satisfy the highest demands for accuracy of shape, precision cut, removal rate and tool life. Special steel with hardness **65-66 HRC**. Unlike engineer's files, these have **slightly convex shapes** exactly matched to the application, a special cut angle and an extensive selection of different cuts. As a result smooth surfaces are always achieved in the most cost-effective way.

Cuts on 3 faces; square end.

Technical description

Length without tang	250 mm
Cross section	25.3×6.3 mm
equivalent to German cut	4 – 5
Type of product	Precision file

User data

	Suitability	V _c	ISO code
Alu Mg	suitable		
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		

Steel < 60 HRC	suitable
Steel < 67 HRC	suitable only under restricted conditions
INOX	suitable
Ti	suitable only under restricted conditions
GG(G)	suitable
CuZn	suitable
Plastic, GRP	suitable
Wood	suitable
Uni	suitable only under restricted conditions

Accessories

Plastic file handle Overall length 110 mm	519550 110
2-component ergonomic file handle Overall length 110 mm	519600 110
File brush Bristle length L3× width L1 100X25 mm	576000 100X25
File brush Bristle length L3× width L1 80X20 mm	576000 80X20
Plastic file handle Overall length 125 mm	519510 125
Plastic file handle Overall length 120 mm	519550 120
2-component ergonomic file handle Overall length 120 mm	519600 120
Hardwood file handle Overall length 140 mm	519400 140
File brush Bristle length L3× width L1 115X40 mm	576000 115X40
Plastic file handle Overall length 110 mm	519510 110