

Precision hand file, Length without tang mm / Swiss cut: 150/4

| Order data | |
|--------------|--------------|
| Order number | 520100 150/4 |
| GTIN | 613548065785 |
| Item class | 53B |

Description

Version:

Swiss precision files satisfy the highest demands for accuracy of shape, precision cut, removal rate and tool life. Special steel with hardness **65-66 HRC**. Unlike engineer's files, these have **slightly convex shapes** exactly matched to the application, a special cut angle and an extensive selection of different cuts. As a result smooth surfaces are always achieved in the most cost-effective way.

Cuts on 3 faces; square end.

Technical description

| Length without tang | 150 mm | |
|--------------------------|----------------|--|
| Cross section | 18.5×4 mm | |
| equivalent to German cut | 5 | |
| Type of product | Precision file | |

User data

| | Suitability | V _c | ISO code |
|--------------------------------|-------------|-----------------------|----------|
| Alu Mg | suitable | | |
| Steel < 900 N/mm ² | suitable | | |
| Steel < 1400 N/mm ² | suitable | | |
| Steel < 55 HRC | suitable | | |



| Steel < 60 HRC | suitable | |
|----------------|---|--|
| Steel < 67 HRC | suitable only under restricted conditions | |
| INOX | suitable | |
| Ti | suitable only under restricted conditions | |
| GG(G) | suitable | |
| CuZn | suitable | |
| Plastic, GRP | suitable | |
| Wood | suitable | |
| Uni | suitable only under restricted conditions | |

Accessories

| Plastic file handle Overall length 90 mm | 519510 90 |
|--|---------------|
| File brush Bristle length L3× width L1 115X40 mm | 576000 115X40 |
| File brush Bristle length L3× width L1 100X25 mm | 576000 100X25 |
| Plastic file handle Overall length 100 mm | 519550 100 |
| Hardwood file handle Overall length 80 mm | 519400 80 |
| File brush Bristle length L3× width L1 80X20 mm | 576000 80X20 |
| Hardwood file handle Overall length 100 mm | 519400 100 |
| 2-component ergonomic file handle Overall length 95 mm | 519600 95 |