

# Set of Habilis high precision files 5 pieces, Overall length mm / Swiss cut: 215/00



### **Order data**

Order number	527050 215/00
GTIN	613548056325
Item class	53B

## **Description**

#### **Version:**

**Swiss precision files** with highest shape accuracy, cut precision, removal rate, and tool life. Shapes similar to needle files, however with **strong, forged** square or hexagonal **tang** and **strengthened cross section. No file handle required.** 

#### **Application:**

Particularly suitable for tool and mould making due to tapered, slim shape. **Habilis precision files** allow **heavier working pressures** than needle files.

#### **Supplied with:**

1 each file No. 527060 / 7070 size 1, 3, 4, 5, 6 in a wallet.

## **Technical description**

Overall length	215 mm
equivalent to German cut	1
Type of product	Precision file

#### **User data**

	Suitability	<b>V</b> <sub>c</sub>	ISO code
Alu Mg	suitable		

Steel < 900 N/mm <sup>2</sup>	suitable	
Steel < 1400 N/mm <sup>2</sup>	suitable	
Steel < 55 HRC	suitable	
Steel < 60 HRC	suitable	
Steel < 67 HRC	suitable	
INOX	suitable	
Ti	suitable only under restricted conditions	
GG(G)	suitable	
CuZn	suitable	
Plastic, GRP	suitable	
Wood	suitable	
Uni	suitable only under restricted conditions	

## **Accessories**

Habilis precision fileOverall length 215 mm Type 6	527060 6
Habilis precision fileOverall length 215 mm Type 3	527060 3
Habilis precision fileOverall length 215 mm Type 5	527060 5
Habilis precision fileOverall length 215 mm Type 1	527060 1
Habilis precision fileOverall length 215 mm Type 4	527060 4