



## Precision half-round file, Length without tang mm / Swiss cut: 250/1



### Order data

Order number	525000 250/1
GTIN	613548069189
Item class	53B

### Description

#### Version:

**Swiss precision files** satisfy the highest demands for accuracy of shape, precision cut, removal rate and tool life. Special steel with hardness **65-66 HRC**. Unlike engineer's files, these have **slightly convex shapes** exactly matched to the application, a special cut angle and an extensive selection of different cuts. As a result smooth surfaces are always achieved in the most cost-effective way.

**Cuts on all faces; tapers to a point.**

### Technical description

Cross section	25.5×7.5 mm
Length without tang	250 mm
equivalent to German cut	3
Type of product	Precision file

### User data

	Suitability	V <sub>c</sub>	ISO code
Alu Mg	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		

Steel < 60 HRC	suitable
Steel < 67 HRC	suitable only under restricted conditions
INOX	suitable
Ti	suitable only under restricted conditions
GG(G)	suitable
CuZn	suitable
Plastic, GRP	suitable
Wood	suitable
Uni	suitable only under restricted conditions

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## Accessories

File brush Bristle length L3× width L1 100X25 mm	576000 100X25
File brush Bristle length L3× width L1 115X40 mm	576000 115X40
File brush Bristle length L3× width L1 80X20 mm	576000 80X20