



## Hone - Aluminium Oxide, three- square, Length×Width (mm) fineness: 150X16F



### Order data

Order number	558515 150X16F
GTIN	9003172580197
Item class	53Y

### Description

#### Application:

For **deburring, sharpening, truing** and **chamfering** of tools and tool cutters. For re-working bores, surfaces and edges in mould making. Also for improving the surface for stock removal, finishing, and polishing.

For **steel** (hardened) and alloys with high tensile strengths. The toughness of this material gives it **edge strength** and good **cutting performance**.

#### Note:

**Preferably use with oil, paraffin or water.**

### Technical description

Grit	320
Length	150 mm
Width	16 mm
Grit designation	fine
Colour	orange
Grinding medium code	A
Shape	three- square
Type of product	Hone

### User data

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Alu Mg	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable only under restricted conditions		
Steel < 67 HRC	suitable only under restricted conditions		
INOX	suitable only under restricted conditions		
Ti	suitable only under restricted conditions		
GG(G)	suitable only under restricted conditions		
CuZn	suitable only under restricted conditions		
Plastic, GRP	suitable only under restricted conditions		
wet maximum	suitable		
dry	suitable only under restricted conditions		