# vallorbe

## Precision needle file Overall length 200 mm, SC 2 / GC 3, Type: 3

## Order data

Order number	527360 3
GTIN	613548046623
Item class	53B

### Description

#### Version:

Swiss precision needle files satisfy the highest demands for accuracy of shape, precision cut, removal rate and tool life. Cut length = 1/2 file length. Manufactured from special steel for precision files with high wear resistance (65-66 HRC). Precisely determined shapes, special cut angle and large selection of different cuts. High metal removal rate.

### Quick-release handle see No. 519700.

#### Standard:

#### SH = Schweizer Hieb; DH = Deutscher Hieb.

#### Note:

See also Habilis precision files No. 527050 – 527070.

### **Technical description**

Cross section	6.5×2.0 mm
Shape description	half round
File surfaces	2
Overall length	200 mm

Swiss cut	2	
equivalent to German cut	3 – 4	
Product name attribute	SC 2 / GC 3	
Type of product	Precision needle file	

## User data

	Suitability	V <sub>c</sub>	ISO code
Alu Mg	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable only under restricted conditions		
INOX	suitable		
Ti	suitable only under restricted conditions		
GG(G)	suitable		
CuZn	suitable		
Plastic, GRP	suitable		
Wood	suitable		
Uni	suitable only under restricted conditions		

# Accessories

Quick-release handlefor needle files Type 2	519700 2
Quick-release handlefor needle files Type 3	519700 3