

**Precision needle file Overall length 160 mm, SC 1 / GC 2, Type: 5****Order data**

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|--------------|--------------|
| Order number | 527240 5 |
| GTIN | 613548047972 |
| Item class | 53B |

Description**Version:**

Swiss precision needle files satisfy the highest demands for accuracy of shape, precision cut, removal rate and tool life. Cut length = $\frac{1}{2}$ file length. Manufactured from special steel for precision files with high wear resistance (65-66 HRC). Precisely determined shapes, special cut angle and large selection of different cuts. High metal removal rate.

Quick-release handle see No. 519700.

Standard:

SH = Schweizer Hieb; DH = Deutscher Hieb.

Note:

See also Habilis precision files No. 527050 – 527070.

Technical description

| | |
|-------------------|------------|
| File surfaces | 4 |
| Overall length | 160 mm |
| Cross section | 2.4×2.4 mm |
| Shape description | square |

| | |
|--------------------------|-----------------------|
| Swiss cut | 1 |
| equivalent to German cut | 3 |
| Product name attribute | SC 1 / GC 2 |
| Type of product | Precision needle file |

User data

| | Suitability | V _c | ISO code |
|--------------------------------|---|----------------|----------|
| Alu Mg | suitable | | |
| Steel < 900 N/mm ² | suitable | | |
| Steel < 1400 N/mm ² | suitable | | |
| Steel < 55 HRC | suitable | | |
| Steel < 60 HRC | suitable | | |
| Steel < 67 HRC | suitable only under restricted conditions | | |
| INOX | suitable | | |
| Ti | suitable only under restricted conditions | | |
| GG(G) | suitable | | |
| CuZn | suitable | | |
| Plastic, GRP | suitable | | |
| Wood | suitable | | |
| Uni | suitable only under restricted conditions | | |

Accessories

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|--|----------|
| Quick-release handle for needle files Type 2 | 519700 2 |
| Quick-release handle for needle files Type 3 | 519700 3 |