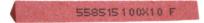


Hone - Aluminium Oxide, three- square, Length×Width (mm) fineness: 100X13F



Order data

Order number	558515 100X13F		
GTIN	9003172580135		
Item class	53Y		

Description

Application:

For **deburring**, **sharpening**, **truing** and **chamfering** of tools and tool cutters. For re-working bores, surfaces and edges in mould making. Also for improving the surface for stock removal, finishing, and polishing.

For **steel** (hardened) and alloys with high tensile strengths. The toughness of this material gives it **edge strength** and good **cutting performance**.

Note:

Preferably use with oil, paraffin or water.

Technical description

Grit	320		
Length	100 mm		
Grit designation	fine		
Width	13 mm		
Colour	orange		
Grinding medium code	Α		
Shape	three- square		
Type of product	Hone		

User data

⚠ Hoffmann Group

	Suitability	V _c	ISO code
Alu Mg	suitable		
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable only under restricted conditions		
Steel < 67 HRC	suitable only under restricted conditions		
INOX	suitable only under restricted conditions		
Ti	suitable only under restricted conditions		
GG(G)	suitable only under restricted conditions		
CuZn	suitable only under restricted conditions		
Plastic, GRP	suitable only under restricted conditions		
wet maximum	suitable		
dry	suitable only under restricted conditions		