



Hone - Aluminium Oxide, half round, Length×Width (mm) fineness: 100X13M



Order data

Order number	558545 100X13M
GTIN	9003172581453
Item class	53Y

Description

Application:

For **deburring, sharpening, truing** and **chamfering** of tools and tool cutters. For re-working bores, surfaces and edges in mould making. Also for improving the surface for stock removal, finishing, and polishing.

For **steel** (hardened) and alloys with high tensile strengths. The toughness of this material gives it **edge strength** and good **cutting performance**.

Note:

Preferably use with oil, paraffin or water.

Technical description

Length	100 mm
Width	13 mm
Grit	180
Grit designation	medium
Colour	pink
Grinding medium code	A
Shape	half round
Type of product	Hone

User data

	Suitability	V _c	ISO code
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Alu Mg	suitable
Steel < 900 N/mm ²	suitable
Steel < 1400 N/mm ²	suitable
Steel < 55 HRC	suitable
Steel < 60 HRC	suitable only under restricted conditions
Steel < 67 HRC	suitable only under restricted conditions
INOX	suitable only under restricted conditions
Ti	suitable only under restricted conditions
GG(G)	suitable only under restricted conditions
CuZn	suitable only under restricted conditions
Plastic, GRP	suitable only under restricted conditions
wet maximum	suitable
dry	suitable only under restricted conditions