Hone – silicon carbide (green), three- square, Length×Width (mm) fineness: 100X6M



Order data

Order number	558615 100X6M		
GTIN	4260496530641		
Item class	56Z		

Description

Application:

For **deburring**, **sharpening**, **truing** and **chamfering** of tools and tool cutters. For re-working bores, surfaces and edges in mould making. Also for improving the surface for stock removal, finishing, and polishing.

For **carbide**, **non-ferrous metal**, glass, ceramic, porcelain. A material with **high hardness** and exceptional **self-sharpening properties**.

Note:

Preferably use with oil, paraffin or water.

Technical description

Width	6 mm		
Grit	180		
Length	100 mm		
Grit designation	medium		
Colour	green		
Grinding medium code	SiC		
Shape	three- square		
Type of product	Hone		



User data

	Suitability	\mathbf{V}_{c}	ISO code
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
Carbide (HM)	suitable		
INOX	suitable		
Ti	suitable		
GG(G)	suitable		
CuZn	suitable		
Plastic, GRP	suitable		
Stone	suitable only under restricted conditions		
wet maximum	suitable		
dry	suitable only under restricted conditions		