

## Hone – silicon carbide (green), three- square, Length×Width (mm) fineness: 100X6F



### Order data

Order number	558615 100X6F
GTIN	4260496530214
Item class	56Z

### Description

#### Application:

For **deburring, sharpening, truing** and **chamfering** of tools and tool cutters. For re-working bores, surfaces and edges in mould making. Also for improving the surface for stock removal, finishing, and polishing.

For **carbide, non-ferrous metal**, glass, ceramic, porcelain. A material with **high hardness** and exceptional **self-sharpening properties**.

#### Note:

**Preferably use with oil, paraffin or water.**

### Technical description

Grit designation	fine
Width	6 mm
Length	100 mm
Grit	320
Colour	green
Grinding medium code	SiC
Shape	three- square
Type of product	Hone

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
Carbide (HM)	suitable		
INOX	suitable		
Ti	suitable		
GG(G)	suitable		
CuZn	suitable		
Plastic, GRP	suitable		
Stone	suitable only under restricted conditions		
wet maximum	suitable		
dry	suitable only under restricted conditions		