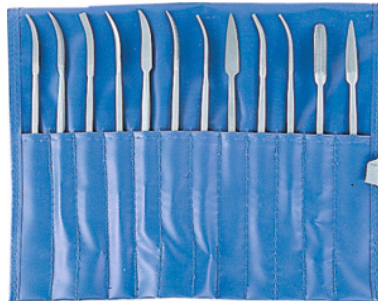




## Precision riffler file set SC 2 = medium (12 pieces)



### Order data

Order number	528310
GTIN	2050001697981
Item class	53B

### Description

#### Version:

The blanks for the **Swiss precision riffler files** are forged from special steel and ground; precision machines give them an extremely precise cut of even density and depth with a hardness of **65 – 66 HRC**. The quality of these riffler files is provided by a clean and precise cut to the very tip of the point. These files feature a very high shape accuracy and a high metal removal rate with extremely long tool life.

#### Application:

For precise and delicate work even on very hard materials, e.g. in mould and tool making.

#### Supplied with:

In a roll-up wallet. 1 each file No. 528300 Form 711 – 790.

### Technical description

Grit designation	medium
Swiss cut	2
Cut	25 cm
Overall length	180 mm
Number of individual files	12

Type of product

Precision riffler file

## User data

	Suitability	V <sub>c</sub>	ISO code
Alu Mg	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable only under restricted conditions		
INOX	suitable		
Ti	suitable only under restricted conditions		
GG(G)	suitable		
CuZn	suitable		
Plastic, GRP	suitable		
Wood	suitable		
Uni	suitable only under restricted conditions		

## Accessories

Precision riffler file mediumLength 180 mm Type 761	528300 761
Tool roll for riffler files Number of compartments 12	528510 12
Precision riffler file mediumLength 180 mm Type 731	528300 731
Precision riffler file mediumLength 180 mm Type 750	528300 750
Precision riffler file mediumLength 180 mm Type 771	528300 771
Precision riffler file mediumLength 180 mm Type 711	528300 711
Precision riffler file mediumLength 180 mm Type 713	528300 713

Precision riffler file mediumLength 180 mm Type 732	528300 732
Precision riffler file mediumLength 180 mm Type 790	528300 790
Precision riffler file mediumLength 180 mm Type 741	528300 741
Precision riffler file mediumLength 180 mm Type 763	528300 763
Precision riffler file mediumLength 180 mm Type 764	528300 764
Precision riffler file mediumLength 180 mm Type 781	528300 781