



## Precision riffler file fine Length 150 mm, SC 2 / GC 2, Type: 917



### Order data

Order number	528050 917
GTIN	613548078228
Item class	53B

### Description

#### Version:

The blanks for the **Swiss precision riffler files** are forged from special steel and ground; precision machines give them an extremely precise cut of even density and depth with a hardness of **65 – 66 HRC**. The quality of these riffler files is provided by a clean and precise cut to the very tip of the point. These files feature a very high shape accuracy and a high metal removal rate with extremely long tool life.

#### Application:

For precise and delicate work even on very hard materials, e.g. in mould and tool making.

### Technical description

Cross section	3×3 mm
Grit designation	fine
Swiss cut	2
equivalent to German cut	2
Cut	38 cm
Overall length	150 mm
Product name attribute	SC 2 / GC 2
Type of product	Precision riffler file

### User data

	Suitability	V <sub>c</sub>	ISO code
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Alu Mg	suitable
Steel < 900 N/mm <sup>2</sup>	suitable
Steel < 1400 N/mm <sup>2</sup>	suitable
Steel < 55 HRC	suitable
Steel < 60 HRC	suitable
Steel < 67 HRC	suitable only under restricted conditions
INOX	suitable
Ti	suitable only under restricted conditions
GG(G)	suitable
CuZn	suitable
Plastic, GRP	suitable
Wood	suitable
Uni	suitable only under restricted conditions