



## Precision riffler file fine Length 150 mm, SC 2 / GC 2, Type: 930



### Order data

|              |              |
|--------------|--------------|
| Order number | 528050 930   |
| GTIN         | 613548078358 |
| Item class   | 53B          |

### Description

#### Version:

The blanks for the **Swiss precision riffler files** are forged from special steel and ground; precision machines give them an extremely precise cut of even density and depth with a hardness of **65 – 66 HRC**. The quality of these riffler files is provided by a clean and precise cut to the very tip of the point. These files feature a very high shape accuracy and a high metal removal rate with extremely long tool life.

#### Application:

For precise and delicate work even on very hard materials, e.g. in mould and tool making.

### Technical description

|                          |                        |
|--------------------------|------------------------|
| Cross section            | 2.5x2.5 mm             |
| Grit designation         | fine                   |
| Swiss cut                | 2                      |
| equivalent to German cut | 2                      |
| Cut                      | 38 cm                  |
| Overall length           | 150 mm                 |
| Product name attribute   | SC 2 / GC 2            |
| Type of product          | Precision riffler file |

### User data

|  | Suitability | V <sub>c</sub> | ISO code |
|--|-------------|----------------|----------|
|--|-------------|----------------|----------|

|                                |   |
|--------------------------------|---|
| Alu Mg                         | suitable                                  |
| Steel < 900 N/mm <sup>2</sup>  | suitable                                  |
| Steel < 1400 N/mm <sup>2</sup> | suitable                                  |
| Steel < 55 HRC                 | suitable                                  |
| Steel < 60 HRC                 | suitable                                  |
| Steel < 67 HRC                 | suitable only under restricted conditions |
| INOX                           | suitable                                  |
| Ti                             | suitable only under restricted conditions |
| GG(G)                          | suitable                                  |
| CuZn                           | suitable                                  |
| Plastic, GRP                   | suitable                                  |
| Wood                           | suitable                                  |
| Uni                            | suitable only under restricted conditions |