

# Degussit® oxide ceramic micro-file, three- square, Length×Width: 100X3mm



## **Order data**

Order number	558905 100X3
GTIN	4045197407115
Item class	53D

# **Description**

#### **Version:**

The exceptionally high hardness of highly sintered Aluminium Oxide ceramic, free of binding agents, gives the fine abrasive tools an excellent edge and profile stability (synthetic ruby) for an outstanding surface quality.

## **Application:**

For precision work in tool and mould making, in precision mechanical manufacture, optical and glass industry, porcelain manufacture etc. For applying chamfers, for notching, and for changes of shape.

# **Technical description**

Length	100 mm	
Width	3 mm	
Series	Degussit®	
Grinding media	Aluminium oxide ceramic	
Shape	three- square	
Type of product	Hone	

## **User data**

	Suitability	$\mathbf{V}_{c}$	ISO code
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Alu Mg	suitable	
Steel < 900 N/mm <sup>2</sup>	suitable	
Steel < 1400 N/mm <sup>2</sup>	suitable	
Steel < 55 HRC	suitable	
Steel < 60 HRC	suitable	
Steel < 67 HRC	suitable	
Carbide (HM)	suitable	
INOX	suitable	
Ti	suitable	
GG(G)	suitable	
CuZn	suitable	
Plastic, GRP	suitable	
Stone	suitable only under restricted conditions	
Uni	suitable	
wet maximum	suitable	
dry	suitable only under restricted conditions	