



Precision riffler file coarse Length 180 mm, SC 0 / GC 1, Type: 750



Order data

Order number	528200 750
GTIN	613548076767
Item class	53B

Description

Version:

The blanks for the **Swiss precision riffler files** are forged from special steel and ground; precision machines give them an extremely precise cut of even density and depth with a hardness of **65 – 66 HRC**. The quality of these riffler files is provided by a clean and precise cut to the very tip of the point. These files feature a very high shape accuracy and a high metal removal rate with extremely long tool life.

Application:

For precise and delicate work even on very hard materials, e.g. in mould and tool making.
Cut: 16 cm

Technical description

Cross section	4.4x1.2 mm
Grit designation	coarse
Swiss cut	0
equivalent to German cut	1
Cut	16 cm
Overall length	180 mm
Product name attribute	SC 0 / GC 1
Type of product	Precision riffler file

User data

	Suitability	V_c	ISO code
Alu Mg	suitable		
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable only under restricted conditions		
INOX	suitable		
Ti	suitable only under restricted conditions		
GG(G)	suitable		
CuZn	suitable		
Plastic, GRP	suitable		
Wood	suitable		
Uni	suitable only under restricted conditions		