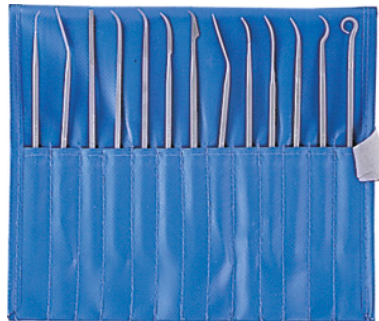




Precision riffler file set SC 2 = fine (13 pieces)



Order data

Order number	528010
GTIN	2050001697646
Item class	53B

Description

Version:

The blanks for the **Swiss precision riffler files** are forged from special steel and ground; precision machines give them an extremely precise cut of even density and depth with a hardness of **65 – 66 HRC**. The quality of these riffler files is provided by a clean and precise cut to the very tip of the point. These files feature a very high shape accuracy and a high metal removal rate with extremely long tool life.

Application:

For precise and delicate work even on very hard materials, e.g. in mould and tool making.

Supplied with:

In a roll-up wallet. 1 each file No. 528050 Form 911 – 985.

Technical description

Grit designation	fine
Swiss cut	2
Cut	38 cm
Overall length	150 mm
Number of individual files	13

Type of product

Precision riffler file

User data

	Suitability	V _c	ISO code
Alu Mg	suitable		
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable only under restricted conditions		
INOX	suitable		
Ti	suitable only under restricted conditions		
GG(G)	suitable		
CuZn	suitable		
Plastic, GRP	suitable		
Wood	suitable		
Uni	suitable only under restricted conditions		

Accessories

Precision riffler file fineLength 150 mm Type 917	528050 917
Precision riffler file fineLength 150 mm Type 916	528050 916
Precision riffler file fineLength 150 mm Type 981	528050 981
Precision riffler file fineLength 150 mm Type 974	528050 974
Precision riffler file fineLength 150 mm Type 964	528050 964
Precision riffler file fineLength 150 mm Type 984	528050 984
Precision riffler file fineLength 150 mm Type 952	528050 952

Tool roll for riffler files Number of compartments 13	528510 13
Precision riffler file fineLength 150 mm Type 911	528050 911
Precision riffler file fineLength 150 mm Type 965	528050 965
Precision riffler file fineLength 150 mm Type 930	528050 930
Precision riffler file fineLength 150 mm Type 942	528050 942
Precision riffler file fineLength 150 mm Type 985	528050 985
Precision riffler file fineLength 150 mm Type 914	528050 914