

## Garant

### GARANT Power Tang 90° tangential high-performance shoulder mill, with bore, Ø D / Z<sub>eff</sub>: 63/4Lmm



#### Order data

Order number	215126 63/4L
GTIN	4045197878793
Item class	210

#### Description

##### Version:

Maximum stability due to tangentially arranged inserts. High feed rate values for maximum metal removal rate due to optimum indexable insert with stability in the direction of the cutting force.

##### Note:

Use GARANT torque screwdriver TQ No. **211750 size 3.0** with bit No. **674252 size 15IP**.

#### Technical description

Pack of insert screws	219882 (15IP; 3.0 Nm)
maximum cutting depth $a_{p\max}$	81 mm
suitable indexable insert	LO.. 130708
Cutting edge Ø $D_c$	63 mm
Number of effective inserts $Z_{\text{eff}}$	4
Mounting bore Ø	27 mm
Overall length $L_{\text{tot}}$	93 mm
Series	Power Tang

Number of indexable inserts	28
Shank type	with bore
Setting angle $\kappa$	90 degrees
Milling application	Corner milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	End / face mill

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## Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP
Torque screwdriver, fixed setting set torque 3,0 N·m	211750 3,0
Pack of insert screws 10 pieces	219882