

**Smooth rolling roller, convex, Roll Ø: 25mm****Order data**

Order number	291440 25
GTIN	4030741009693
Item class	29H

**Description****Version:**

Turned and polished ( $R_z = 4 \mu\text{m}$ ).  
Convex HSS smooth rolling rollers – type RRE.

**Advantage:**

- **Improved surface quality.**
- **Hardening of surfaces.**
- **Reduction of process time.**

**Application:**

For smooth rolling of cylindrical workpieces.

**Suitable for:**

Knurl forming tool: No. 290004

**Technical description**

Roller hole Ø	6 mm
Roll Ø	25 mm
Roller width	8 mm

Tool material	HSS
Roughness value	4 $\mu\text{m}$
Shape	convex
Type	RRE
Type of product	Smooth rolling tool