



Smooth rolling roller, convex, Roll Ø: 15mm



Order data

Order number	291445 15
GTIN	4030741377846
Item class	29H

Description

Version:

Ground and polished ($R_z = 1 \mu\text{m}$).
Convex HSS smooth rolling rollers – type RRE.

Advantage:

- **Improved surface quality.**
- **Hardening of surfaces.**
- **Reduction of process time.**

Application:

For smooth rolling of cylindrical workpieces.

Suitable for:

Knurl forming tool: No. 290000; 290001

Technical description

Roller hole Ø	4 mm
Roll Ø	15 mm
Roller width	4 mm

Tool material	HSS
Roughness value	1 μm
Shape	convex
Type	RRE
Type of product	Smooth rolling tool