



Smooth rolling roller, convex, Roll Ø: 20mm



Order data

Order number	291445 20
GTIN	4030741390166
Item class	29H

Description

Version:

Ground and polished ($R_z = 1 \mu\text{m}$).
Convex HSS smooth rolling rollers – type RRE.

Advantage:

- **Improved surface quality.**
- **Hardening of surfaces.**
- **Reduction of process time.**

Application:

For smooth rolling of cylindrical workpieces.

Suitable for:

Knurl forming tool: No. 290004

Technical description

Roll Ø	20 mm
Roller hole Ø	6 mm
Roller width	8 mm

Tool material	HSS
Roughness value	1 μm
Shape	convex
Type	RRE
Type of product	Smooth rolling tool