

**Smooth rolling roller, convex, Roll Ø: 25mm****Order data**

Order number	291445 25
GTIN	4030741390173
Item class	29H

Description**Version:**

Ground and polished ($R_z = 1 \mu\text{m}$).
Convex HSS smooth rolling rollers – type RRE.

Advantage:

- **Improved surface quality.**
- **Hardening of surfaces.**
- **Reduction of process time.**

Application:

For smooth rolling of cylindrical workpieces.

Suitable for:

Knurl forming tool: No. 290004

Technical description

Roller hole Ø	6 mm
Roll Ø	25 mm
Roller width	8 mm

Tool material	HSS
Roughness value	1 μm
Shape	convex
Type	RRE
Type of product	Smooth rolling tool