



**Internal thread turning tool right-hand, similar to DIN 283 (ISO 13), M20,  
Shank square: 20mm**



## Order data

Order number	297185 20
GTIN	4045197885746
Item class	22E

## Description

**Version:**

Fitted with diamond ground carbide inserts.

**Application:**

P20/K25 for machining steel and cast iron.

M20 for machining stainless steels.

**Attention:**

For rough and interrupted machining the cutting edges should be sharpened with a boron carbide hand lapper (No. 558812).

## Technical description

for bores from $\varnothing$	45 mm
Shank square	20 mm
Overall length	210 mm
Tool material	M20
Type of product	Turning tool