

**HOLEX****Internal thread turning tool right-hand, similar to DIN 283 (ISO 13), M20,  
Shank square: 25mm****Order data**

Order number	297185 25
GTIN	4045197885753
Item class	22E

**Description****Version:**

Fitted with diamond ground carbide inserts.

**Application:**

P20/K25 for machining steel and cast iron.

M20 for machining stainless steels.

**Attention:**

For rough and interrupted machining the cutting edges should be sharpened with a boron carbide hand lapper (No. 558812).

Overall length: 250 mm

for bores from  $\varnothing$ : 55 mm

**Technical description**

for bores from $\varnothing$	55 mm
Shank square	25 mm
Overall length	250 mm
Tool material	M20
Type of product	Turning tool