3M Scotch-Brite™

Compact deburring wheel (SiC), DB-WL, Disc Ø×Width×Bore Ø: 152X25X25mm



Order data

Order number	568731 152X25X25		
GTIN	048011187624		
Item class	53M		

Description

Version:

Fleece compact discs create a **reproducible finish**, since fresh grinding grit is continually being exposed. **No change in the workpiece geometry**, **no grinding groove formation**, **long working life**.

Application:

On **bench grinders** or portable grinders with mandrel No. 556380 size 1–2 and reducer flange No. 568782. Suitable grinding wheel dresser No. 568785.

Deburring wheel made of wound fibre fleece. **For cleaning off larger burrs** on pressed parts, for **rounding** hollows and edges without creating secondary burrs.

Technical description

Degree of hardness	extra hard	
Grit designation	fine	
Version	9S fine	
Disc Ø	152 mm	

Bore Ø	25 mm		
Width	25 mm		
Grinding medium code	SiC		
Grinding media	Silicon carbide (SiC)		
Product name attribute	DB-WL		
Manufacturer's designation	DB-WL		
Type of product	Compact disc		

User data

	Suitability	\mathbf{V}_{c}	ISO code
Alu Mg	suitable		
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable		
Ti	suitable		
GG(G)	suitable		
CuZn	suitable		
Plastic, GRP	suitable		
Wood	suitable only under restricted conditions		
Paint	suitable		
Uni	suitable		
dry	suitable		

Accessories

Pair of aluminium flanges suitable for bore \varnothing 25 mm

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