ᛉᛜ Hoffmann Group

Garant

Circular saw blade, uncoated, ∅×thickness: 125X3mm

Order data

Order number	179925 125X3
GTIN	4045197887085
Item class	17C

Description

Version:
GARANT carbide-tipped circular saw blade for extra deep saw cuts. Unequal spacing of the saw blade teeth for smooth cutting. We recommend radial feed to minimise vibration and increase the working life of the saw blade.
Carbide substrate. Tooth form and number of teeth specially configured for machining aluminium.

Technical description

Bore ∅	22 mm
Thickness	3 mm
∅	125 mm
Feed f_z in short-chipping aluminium	0.025 mm
maximum cutting depth $a_{e\ max}$	42 mm
No. of teeth Z	16

suitable adapter	179902 125
Components	Carbide
Number of drive holes	5
Drive hole pitch circle	31.5 mm
Drive hole ⌀	4.4 mm
Coating	uncoated
Tool material	Carbide
Through-coolant	no
Type of product	Circular saw blade

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable	300 m/min	N
Alu > 10% Si	suitable only under restricted conditions	150 m/min	N
wet maximum	suitable		
Air	suitable only under restricted conditions		