

## Acceptance gauges with intermediate sizes without wear allowance, Type: B



### Order data

Order number	484027 B
GTIN	2050001952578
Item class	48B

### Description

#### Version:

Measuring body made of first class gauge steel, hardened, stress-relieved, ground, and lapped. Acceptance gauges are made with no wear allowance at the "Go" end.

#### Note:

- **Please state the exact nominal  $\varnothing$  with tolerance band (A-ZC) and quality (6-13) or numeric tolerance ( $\pm$ ).**
- **Intermediate size plug gauges are just double-ended plug gauges in fractional sizes!**

The size designation type describes the nominal dimension in millimetres (mm).

Type A = 2 – 2.999

Type B = 3 – 10

Type C = 10.001 – 14

Type D = 14.001 – 18

Type E = 18.001 – 24

Type F = 24.001 – 30

Type G = 30.001 – 40

Type H = 40.001 – 50

Type I = 50.001 – 60

Type J = 60.001 – 90

Type K = 90.001 – 99.999

### Technical description

Tolerance zone	A
Tolerance zone	G
Tolerance zone	H

Tolerance zone	J
Tolerance zone	K
Tolerance zone	M
Tolerance zone	N
Tolerance zone	P
Tolerance zone	R
Tolerance zone	S
Tolerance zone	B
Tolerance zone	T
Tolerance zone	U
Tolerance zone	V
Tolerance zone	X
Tolerance zone	Y
Tolerance zone	Z
Tolerance zone	ZA
Tolerance zone	C
Tolerance zone	D
Tolerance zone	E
Tolerance zone	F
Tolerance zone	JS
Tolerance zone	CD
Tolerance zone	EF
Tolerance zone	FG
Tolerance zone	ZB
Tolerance zone	ZC
Standard	DIN 7164
Standard	DIN EN ISO 1938-1
Standard	DIN 2245-1
Quality	9

Quality	8
Quality	7
Quality	10
Quality	6
Quality	12
Quality	11
Quality	13
Nominal size	3 - 10 mm
Type of gauge	Acceptance plug gauge
Calibration	L6
Type of product	Pug Gauge

## Services

DAkkS calibration "Go" / "No Go" plug gauge maximum $\varnothing$ 60 mm	028340 60
Calibration "Go" / "No Go" plug gauge maximum $\varnothing$ 20 mm	028300 20