

Acceptance gauges with intermediate sizes without wear allowance, Type: F



Order data

| | |
|--------------|---------------|
| Order number | 484027 F |
| GTIN | 2050001952615 |
| Item class | 48B |

Description

Version:

Measuring body made of first class gauge steel, hardened, stress-relieved, ground, and lapped. Acceptance gauges are made with no wear allowance at the "Go" end.

Note:

- **Please state the exact nominal \varnothing with tolerance band (A-ZC) and quality (6-13) or numeric tolerance (\pm).**
- **Intermediate size plug gauges are just double-ended plug gauges in fractional sizes!**

The size designation type describes the nominal dimension in millimetres (mm).

Type A = 2 – 2.999

Type B = 3 – 10

Type C = 10.001 – 14

Type D = 14.001 – 18

Type E = 18.001 – 24

Type F = 24.001 – 30

Type G = 30.001 – 40

Type H = 40.001 – 50

Type I = 50.001 – 60

Type J = 60.001 – 90

Type K = 90.001 – 99.999

Technical description

| | |
|----------------|---|
| Tolerance zone | A |
| Tolerance zone | G |
| Tolerance zone | H |

| | |
|----------------|-------------------|
| Tolerance zone | J |
| Tolerance zone | K |
| Tolerance zone | M |
| Tolerance zone | N |
| Tolerance zone | P |
| Tolerance zone | R |
| Tolerance zone | S |
| Tolerance zone | B |
| Tolerance zone | T |
| Tolerance zone | U |
| Tolerance zone | V |
| Tolerance zone | X |
| Tolerance zone | Y |
| Tolerance zone | Z |
| Tolerance zone | ZA |
| Tolerance zone | C |
| Tolerance zone | D |
| Tolerance zone | E |
| Tolerance zone | F |
| Tolerance zone | JS |
| Tolerance zone | CD |
| Tolerance zone | EF |
| Tolerance zone | FG |
| Tolerance zone | ZC |
| Tolerance zone | ZB |
| Standard | DIN 7164 |
| Standard | DIN EN ISO 1938-1 |
| Standard | DIN 2245-1 |
| Quality | 7 |

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|-----------------|-----------------------|
| Quality | 9 |
| Quality | 6 |
| Quality | 13 |
| Quality | 10 |
| Quality | 12 |
| Quality | 8 |
| Quality | 11 |
| Nominal size | 24.001 - 30 mm |
| Type of gauge | Acceptance plug gauge |
| Calibration | L6 |
| Type of product | Pug Gauge |

Services

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|---|-----------|
| DAkkS calibration "Go" / "No Go" plug gauge maximum Ø 60 mm | 028340 60 |
| Calibration "Go" / "No Go" plug gauge maximum Ø 60 mm | 028300 60 |