### Data sheet

# Garant

# Hole saw, bi-metal, Diameter: 43mm



# Order data

Order number	589010 43
GTIN	4045197158468
Item class	515

### Description

#### Version:

**Robust unbreakable construction** with variable toothing on flexible special steel body (bimetal). The reinforced stiff base is equipped with thread and drive pin holes (from Ø 32 mm) for secure mounting on the arbor. The high quality of the HSS teeth, the teeth geometry and the tight manufacturing tolerances guarantee the best cutting performance and tool life.

· Vario toothing 4/6 tpi for low vibration.

 $\cdot\,$  Maximum depth of cut for all sizes 38 mm.

#### $\cdot$ Precision ground teeth – very quick sawing and clean cut edges.

#### **Application:**

On pillar drills, lathes or hand-held power drills at the appropriate speed. For cutting circular holes from thin-walled to thick-walled material with a flat or convex workpiece surface. Suitable for all materials such as steel, **stainless steel**, brass, copper, cast iron, light metal, wood, plasterboard and plastic panels etc. Use of lubricant will give increased tool life (metals). **Recommendation:** 

The use of cutting oil such as No. 084205 size 0.25 extends the service life and permits more rapid progress through the material.

#### Note:

Arbors and hole saws are compatible with all commercially available bi-metal hole saws apart from Bosch SDS.

For hole saws for stone see No. 788000, 788040, 788050. For carbide hole saws for steel see No. 118400, 118500, 119000.

# **Technical description**

recommended speed steel	205 min <sup>-1</sup>
Diameter	43 mm
recommended speed aluminium	305 min <sup>-1</sup>
recommended speed INOX	100 min <sup>-1</sup>
TPI	4/6
Type of product	Hole saw

# Accessories

Shank Type 210L	589310 210L
Centre drill HSS Type 6KT	589430 6KT
Shank Type 210S	589310 210S
Centre drill carbide-tipped Type 6KT	589432 6KT