

**Precision internal cylindrical grinding wheel D×T×H (mm), 50×40×16****Order data**

Order number	595051
GTIN	9003176647469
Item class	53Y

Description**Version:**

High performance special electro-bonded Aluminium Oxide internal cylindrical grinding wheels in ceramic bonding.

Application:

General use for internal cylindrical grinding, e.g. for grinding through holes, dowel holes.

Specification:

97A802I5V112 Steel universal.

Technical description

Grinding process	Internal cylindrical
Grinding media	High-performance special aluminium oxide
Grinding medium code	A
Specification	97A802I5V112 Steel universal
Shape	5
Disc Ø D	50 mm

Disc thickness T	40 mm
Product name attribute	50×40×16
Bore Ø H	16 mm
Recess Ø P	30 mm
Recess depth F 1	13 mm
Type of product	Internal cylindrical grinding wheel

User data

	Suitability	V _c	ISO code
Steel < 900 N/mm ²	suitable only under restricted conditions		
Steel < 1400 N/mm ²	suitable only under restricted conditions		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable only under restricted conditions		
INOX	suitable only under restricted conditions		
wet maximum	suitable		