



## Strato precision surface grinding wheel D×T×H (mm), 350×50×127



### Order data

Order number	590540
GTIN	9003176652944
Item class	53Y

### Description

#### Version:

High performance surface grinding wheels with high-porosity bonding system for reduced thermal loading and minimal dressing diamond wear.

- **Universally applicable for reciprocating grinding processes, which significantly reduces the frequency of wheel changes in daily operation.**
- **For use on all commercially available grinding machines for tool and die making and machine tool building, e.g. Jung, ABA, Blohm, Elb, Mägerle, Ziersch & Baltrusch, Geibel & Hotz, Jones & Shipman.**
- **Cooling with emulsion is necessary, ensure good lubrication, especially on long-chipping materials.**

Specially treated Aluminium Oxide for grinding **unalloyed and low alloy unhardened steels.**

#### Application:

For rough grinding (roughing).

#### Specification:

**F13A46HH11V-Strato steel low alloyed.**

#### Note:

Profile surface grinding wheels available on request.

Shape: 1

Shape: 1

## Technical description

Grinding process	Surface grinding
Grinding medium code	A
Shape	1
Disc Ø D	350 mm
Disc thickness T	50 mm
Product name attribute	350×50×127
Bore Ø H	127 mm
Type of product	Flat grinding wheel

## User data

	Suitability	V <sub>c</sub>	ISO code
Alu Mg	suitable only under restricted conditions		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
INOX	suitable only under restricted conditions		
GG(G)	suitable only under restricted conditions		
CuZn	suitable only under restricted conditions		
Uni	suitable only under restricted conditions		
wet maximum	suitable		